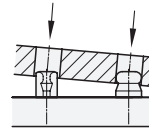


Application example



**3** Type

- B** Workholding bolt cylindrical
- C** Workholding bolt flattened

**1**

**2**

<b>d<sub>1</sub></b> g6	<b>d<sub>2</sub></b> n6	<b>d<sub>3</sub></b> <sup>-0.01</sup> / <sub>-0.05</sub>	<b>d<sub>4</sub></b>	<b>h<sub>1</sub></b>	<b>h<sub>2</sub></b>	Length <b>l</b>	<b>s</b> Type C	<b>t</b>	<b>r</b>
10	7	10	M 3	10	2,5	7	2,5	6	2,5
12	8	12	M 4	12	3	8	2,5	8	3
16	12	16	M 5	16	4	12	4,3	10	4
20	14	20	M 5	20	5	14	5	10	5
22	16	22	M 5	22	5,5	16	5	10	5,5
25	18	25	M 5	25	6	18	5,6	10	6

**Specification**

- Steel hardened
- ISO-Fundamental tolerances → Page 1479
- RoHS compliant

**Information**

Workholding bolts GN 6322 are used for positioning in bores, with the ball-type shoulder facilitating the insertion into the bore.

The flattened design (Type C) helps to compensate tolerances in the spacing of two bores. Another application of this design is to fix parts to be positioned in one direction only.

see also...

- Guide bushings DIN 172 / DIN 179 → Page 830

How to order

**GN6322-16-12-B**

<b>1</b>	<b>d<sub>1</sub></b>
<b>2</b>	<b>d<sub>2</sub></b>
<b>3</b>	<b>Type</b>

