



1 2

Steel								
d ₁	Length l						d ₂	k
M 3	6	8	10	16	20	-	12	2,5
M 4	8	10	12	16	20	25	16	3,5
M 5	10	12	16	20	25	30	20	4
M 6	12	16	20	25	30	40	24	5
M 8	16	20	25	30	35	40	30	6
M 10	20	25	30	35	40	-	36	8

1 2

Stainless Steel								
d ₁	Length l						d ₂	k
M 3	6	8	10	16	-	-	12	2,5
M 4	8	10	12	16	-	-	16	3,5
M 5	10	12	16	20	25	-	20	4
M 6	12	16	20	25	30	-	24	5
M 8	16	20	25	30	-	-	30	6
M 10	20	25	30	40	-	-	36	8

Specification

- Steel —
- Tensile strength class 5
- visible face fine turned
- blackened
- Stainless Steel AISI 303 **NI**
- matt shot-blasted
- *Strength values of screws* → Page 1481
- *Stainless Steel characteristics* → Page 1489
- RoHS compliant

Information

All flat knurled screws DIN 653 are produced from one piece and threaded over ist full length.

The official standard sheet also provides for the sizes M1 / M1,2 / M1,4 / M1,6 / M2 and M2,5.

see also...

- *Flat knurled screws GN 653.10 (Steel, with brass / plastic pivot)* → Page 460
- *Knurled screws GN 653.2 (with recessed stud for loss prevention)* → Page 461

How to order (Steel)	1	d ₁
	2	Length l
DIN 653-M6-20		

How to order (Stainless Steel)	1	d ₁
	2	Length l
	3	Material
DIN 653-M6-20-NI		

1.1
1.2
1.3
1.4
2.1
2.2
2.3
2.4

